
Configuring the ARCStation FAX-11 Board to Work With your Router

Gerber FastFact # 5027
Supplied by: Gerber Service
Last Modified: October 23, 2001
Summary: This document outlines a step-by-step method for configuring the ARCStation FAX-11 Board to work with your Router.

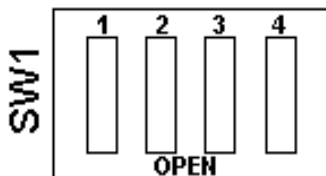
Note: This procedure is for ARCStations with Firmware D.8 or lower

1. With power off, simultaneously press and hold the RESET and UP Arrow keys.
2. With these keys pressed, power up the ARCStation.
3. Release the keys when you hear the first self-diagnostic beep. The ARCStation will complete its power-up diagnostics and the word SYSTEM will appear on the display.
4. Press the SELECT key. After this key is pressed, the ARCStation will display the following: D200.
5. Toggle the LEFT or RIGHT Arrow keys until your router model appears on the display.
6. Press the SELECT key. This locks in the parameters for table size and the axes drives of your router model into the ARCStation.
7. If the DIP switch (SW1) on the FAX-11 Board is set to Use Limit Switches, the display will now read SLEW TO POINT OF ORIENTATION. If the DIP switch is set to No Limit Switches, the display will read STOP READY.

Note: To set the limit switches, you must toggle the first switch on SW1 located on the FAX-11 Board.

Switch 1 OPEN = No Limit Switches

Switch 1 CLOSED = Use Limit Switches



8. You are now ready to resume operation.