



Materials List and Part Numbers

Contains part numbers for: [Full Color Permanent Films](#)

Materials available in this series:

- 220 High Performance
- 220 Metallic
- 225 High Performance
- 225 Metallic
- 280 Reflective
- 280i Reflective
- 230 Translucent
- 210 Fluorescent
- 180 Controltac Plus
- Quantum 2000

Gerber 220 - Punched

High Performance Film

High performance 2 mil cast vinyl for optimal Gerber EDGE®-printing cutting, weeding, and application. Clear pressure-sensitive adhesive allows production of attractive two-way markings. Excellent durability with five to eight-year exterior life; revised Product Bulletin available on www.gspinc.com.

Black & White	Color Code	15" Punched EDGE READY™		30" Punched	
		10- yards	50-yards	10- yards	50-yards
Black	220-12	P20855C	P20856C	P21918C	P20962C
Matte Black	220-22	P20871C	P20872C	P21916C	P20960C
Matte White	220-20	P20867C	P20868C	P21915C	P20959C
White	220-10	P20853C	P20854C	P21919C	P20963C
Color		15" Punched EDGE READY™		30" Punched	
		10- yards	50-yards	10- yards	50-yards
Antique White	220- 90	P53024A	P53044A	P53064A	P53084A
Eggshell	220-130	P53023A	P53043A	P53063A	P53083A
Oyster	220-100	P53022A	P53042A	P53062A	P53082A
Palm Oyster	220-21	P53020A	P53040A	P53060A	P53080A
Pearl Gray	220-11	P20869C	P20870C	P21930C	P20974C
Medium Gray	220-31	P27325A	P27326A	P27363A	P27364A
Traffic Gray	220-151	P53036A	P53056A	P53076A	P53096A
Dark Gray	220-41	P27327A	P27328A	P27365A	P27366A
Nimbus Gray	220-101	P53035A	P53055A	P53075A	P53095A
Duranodic	220-69	P57480A	P57495A	P57510A	P57525A
Deep Mahogany Brown	220-19	P20851C	P20852C	P21925C	P20969C
Russet Brown	220-29	P27491A	P27492A	P27493A	P27494A
Saddle Brown	220-139	P35320A	P35321A	P35342A	P35343A
Sandstone	220-89	P27331A	P27332A	P27369A	P27370A
Tan	220-39	P20883C	P20884C	P21926C	P20970C
Beige	220-49	P20885C	P20886C	P21914C	P20958C
Fawn	220-99	P27333A	P27334A	P27371A	P27372A
Primrose Yellow	220-135	P57477A	P57492A	P57507A	P57522A
Bright Yellow	220-15	P20861C	P20862C	P21921C	P20965C
Sunflower	220-25	P27495A	P27496A	P27497A	P27498A
Chrome Yellow	220-145	P57478A	P57493A	P57508A	P57523A
Imitation Gold	220-105	P27337A	P27338A	P27375A	P27376A
Apricot	220-64	P27339A	P27340A	P27377A	P27378A
Coral	220-94	P53029A	P53049A	P53069A	P53089A
Dark Coral	220-104	P53030A	P53050A	P53070A	P53090A
Light Orange	220-54	P27499A	P27500A	P27501A	P27502A
Bright Orange	220-14	P20863C	P20864C	P21923C	P20967C
Intense Orange	220-134	P53026A	P53046A	P53066A	P53086A
Terra Cotta	220-24	P27341A	P27342A	P27379A	P27380A
Salmon Pink	220-173	P35322A	P35323A	P35344A	P35345A
Mauve	220-193	P35324A	P35325A	P35346A	P35347A
Magenta	220-103	P27343A	P27344A	P27381A	P27382A
Process Magenta	220-273	P53034A	P53054A	P53074A	P53094A
Warm Red	220-253	P53027A	P53047A	P53067A	P53087A
Matte Red	220-223	P57481A	P57496A	P57511A	P57526A

Gerber Series **220 Punched**

High Performance Film - Continued

Color	Color Code	15" Punched		30" Punched	
		EDGE READY™		10 yards	50 yards
		10 yards	50 yards	10 yards	50 yards
Perfect Match Red	220-263	P53025A	P53045A	P53065A	P53085A
Atomic Red	220-293	P57468A	P57483A	P57498A	P57513A
Tomato Red	220-13	P20865C	P20866C	P21917C	P20961C
Geranium	220-63	P27503A	P27504A	P27505A	P27506A
Cardinal Red	220-53	P20881C	P20882C	P21920C	P20964C
Cranberry	220-283	P53038A	P53058A	P53078A	P53098A
Burgundy	220-79	P21032C	P21033C	P22304C	P22305C
Dark Burgundy	220-68	P57471A	P57486A	P57501A	P57516A
Dark Violet	220-98	P35326A	P35327A	P35348A	P35349A
Dark Magenta	220-163	P53028A	P53048A	P53068A	P53088A
Raspberry	220-133	P53031A	P53051A	P53071A	P53091A
Violet	220-88	P27345A	P27346A	P27383A	P27384A
Pale Lavender	220-138	P53021A	P53041A	P53061A	P53081A
Royal Purple	220-38	P27347A	P27348A	P27385A	P27386A
Purple	220-48	P27349A	P27350A	P27387A	P27388A
Royal Blue	220-87	P57479A	P57494A	P57509A	P57524A
Navy	220-27	P21036C	P21037C	P22334C	P22335C
Light Navy	220-197	P35328A	P35329A	P35350A	P35351A
Dark Blue	220-397	P57475A	P57490A	P57505A	P57520A
Shadow Blue	220-177	P35330A	P35331A	P35352A	P35353A
Wedgwood Blue	220-187	P35332A	P35333A	P35354A	P35355A
Sapphire Blue	220-37	P20873C	P20874C	P21928C	P20972C
Vivid Blue	220-17	P20875C	P20876C	P21913C	P20957C
Matte Blue	220-407	P57482A	P57497A	P57512A	P57527A
Intense Blue	220-47	P20857C	P20858C	P21922C	P20966C
Periwinkle	220-387	P57473A	P57488A	P57503A	P57518A
Olympic Blue	220-57	P20877C	P20878C	P21929C	P20973C
Sky Blue	220-417	P57474A	P57489A	P57504A	P57519A
Peacock Blue	220-77	P21034C	P21035C	P22332C	P22333C
Robin Egg Blue	220-86	P27351A	P27352A	P27389A	P27390A
Powder Blue	220-347	P53033A	P53053A	P53073A	P53093A
Aqua	220-176	P35334A	P35335A	P35356A	P35357A
Dark Aqua	220-307	P35336A	P35337A	P35358A	P35359A
Blue Bird	220-377	P57472A	P57487A	P57502A	P57517A
Teal	220-96	P27353A	P27354A	P27391A	P27392A
Celestial Blue	220-367	P57470A	P57485A	P57500A	P57515A
Bermuda Blue	220-357	P53032A	P53052A	P53072A	P53092A
Apple Green	220-196	P35338A	P35339A	P35360A	P35361A
Jade Green	220-286	P53037A	P53057A	P53077A	P53097A
Kelly Green	220-46	P20859C	P20860C	P21924C	P20968C
Bright Green	220-186	P35340A	P35341A	P35362A	P35363A
Cactus Green	220-266	P57469A	P57484A	P57499A	P57514A
Dark Green	220-56	P20879C	P20880C	P21927C	P20971C
Eucalyptus	220-296	P57476A	P57491A	P57506A	P57521A
Forest Green	220-66	P27355A	P27356A	P27393A	P27394A
Bottle Green	220-276	P53039A	P53059A	P53079A	P53099A
Clear Enamel Receptive	220-114	P27323A	P27324A	P27361A	P27362A

Gerber Series **220** - Unpunched

High Performance Film

High performance 2 mil cast vinyl for optimal Gerber EDGE®-printing cutting, weeding, and application. Clear pressure-sensitive adhesive allows production of attractive two-way markings. Excellent durability with five to eight-year exterior life; revised Product Bulletin available at www.gspinc.com.

Black & White	24" Unpunched		45" Unpunched		48" Unpunched	
	10- yards	50-yards			10- yards	50-yards
Black	J22012-10y	J22012-50y			E22012-10y	E22012-50y
Matte Black	J22022-10y	J22022-50y			E22022-10y	E22022-50y
Matte White	J22020-10y	J22020-50y			E22020-10y	E22020-50y
White	J22010-10y	J22010-50y			E22010-10y	E22010-50y
Color	24" Unpunched		45" Unpunched		48" Unpunched	
	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Antique White			P58635A	P58735A		
Eggshell			P58636A	P58736A		
Oyster			P58637A	P58737A		
Palm Oyster			P58638A	P58738A		
Pearl Gray			P58639A	P58739A		
Medium Gray	J22031-10y	J22031-50y			E22031-10y	E22031-50y
Traffic Gray			P58641A	P58741A		
Dark Gray	J22041-10y	J22041-50y			E22041-10y	E22041-50y
Nimbus Gray			P58643A	P58743A		
Duranodic			P58646A	P58746A		
Deep Mahogany Brown			P58647A	P58747A		
Russet Brown			P58648A	P58748A		
Saddle Brown			P58649A	P58749A		
Sandstone			P58650A	P58750A		
Tan			P58651A	P58751A		
Beige			P58652A	P58752A		
Fawn			P58653A	P58753A		
Primrose Yellow			P58654A	P58754A		
Bright Yellow	J22015-10y	J22015-50y			E22015-10y	E22015-50y
Sunflower	J22025-10y	J22025-50y			E22025-10y	E22025-50y
Chrome Yellow			P58657A	P58757A		
Imitation Gold			P58658A	P58758A		
Apricot			P58659A	P58759A		
Coral			P58660A	P58760A		
Dark Coral			P58661A	P58761A		
Light Orange			P58662A	P58762A		
Bright Orange	J22014-10y	J22014-50y			E22014-10y	E22014-50y
Intense Orange			P58664A	P58764A		
Terra Cotta			P58665A	P58765A		
Salmon Pink			P58666A	P58766A		
Mauve			P58667A	P58767A		
Magenta			P58668A	P58768A		
Process Magenta			P58669A	P58769A		
Warm Red			P58670A	P58770A		
Matte Red			P58671A	P58771A		

Gerber **220 Unpunched** High Performance Film - continued

Color	24" Unpunched		45" Unpunched		48" Unpunched	
	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Perfect Match Red	J220263-10y	J220263-50y			E220263-10y	E220263-50y
Atomic Red	J220293-10y	J220293-50y			E220293-10y	E220293-50y
Tomato Red	J22013-10y	J22013-50y			E22013-10y	E22013-50y
Geranium	J22063-10y	J22063-50y			E22063-10y	E22063-50y
Cardinal Red	J22053-10y	J22053-50y			E22053-10y	E22053-50y
Cranberry			P58677A	P58777A		
Burgundy	J22058-10y	J22058-50y			E22058-10y	E22058-50y
Dark Burgundy			P58679A	P58779A		
Dark Violet			P58680A	P58780A		
Dark Magenta			P58681A	P58781A		
Raspberry			P58682A	P58782A		
Violet			P58683A	P58783A		
Pale Lavender			P58684A	P58784A		
Royal Purple	J22038-10y	J22038-50y			E22038-10y	E22038-50y
Purple			P58686A	P58786A		
Royal Blue			P58687A	P58787A		
Navy			P58688A	P58788A		
Light Navy	J220197-10y	J220197-50y			E220197-10y	E220197-50y
Dark Blue	J220397-10y	J220397-50y			E220397-10y	E220397-50y
Shadow Blue			P58691A	P58791A		
Wedgwood Blue			P58692A	P58792A		
Sapphire Blue	J22037-10y	J22037-50y			E22037-10y	E22037-50y
Vivid Blue	J22017-10y	J22017-50y			E22017-10y	E22017-50y
Matte Blue			P58695A	P58795A		
Intense Blue	J22047-10y	J22047-50y			E22047-10y	E22047-50y
Periwinkle			P58697A	P58797A		
Olympic Blue	J22057-10y	J22057-50y			E22057-10y	E22057-50y
Sky Blue			P58699A	P58799A		
Peacock Blue			P58700A	P58800A		
Robin Egg Blue			P58701A	P58801A		
Powder Blue			P58702A	P58802A		
Aqua			P58703A	P58803A		
Dark Aqua			P58704A	P58804A		
Blue Bird			P58705A	P58805A		
Teal	J22096-10y	J22096-50y			E22096-10y	E22096-50y
Celestial Blue			P58707A	P58807A		
Bermuda Blue			P58708A	P58808A		
Apple Green			P58709A	P58809A		
Jade Green			P58710A	P58810A		
Kelly Green	J22046-10y	J22046-50y			E22046-10y	E22046-50y
Bright Green	J220186-10y	J220186-50y			E220186-10y	E220186-50y
Cactus Green			P58713A	P58813A		
Dark Green	J22056-10y	J22056-50y			E22056-10y	E22056-50y
Eucalyptus			P58715A	P58815A		
Forest Green	J22066-10y	J22066-50y			E22066-10y	E22066-50y
Bottle Green			P58717A	P58817A		
Clear Enamel Receptive	J220114-10y	J220114-50y			E220114-10y	E220114-50y

Gerber **220 Metallic** High Performance Film

High performance 2 mil cast vinyl with the visual addition of a metallic sparkle. These films are perfect for use on cars, trucks, boats, RVs, and signs or markings. Excellent durability with five-year unprinted exterior life; revised Product Bulletin available at www.gspinc.com.

<u>Color</u>	<u>Color Code</u>	<u>15" Punched</u> <u>EDGE READY™</u>		<u>30" Punched</u>		<u>24" Unpunched</u>		<u>48" Unpunched</u>	
		10 yards	50 yards	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Gold Metallic	220-131	P27357A	P27358A	P27395A	P27396A	J220131-10y	J220131-50y	E220131-10y	E220131-50y
Silver Metallic	220-120	P27359A	P27360A	P27397A	P27398A	J220120-10y	J220120-50y	E220120-10y	E220120-50y

<u>Color</u>		<u>15" Punched</u> <u>EDGE READY™</u>		<u>30" Punched</u>		<u>45" Unpunched</u>	
		10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Sage Green Metallic	220-216	P31843A	P31844A	P31888A	P31889A	P58719A	P58819A
Pine Green Metallic	220-206	P31840A	P31841A	P31885A	P31886A	P58720A	P58820A
Dark Blue Metallic	220-217	P31828A	P31829A	P31873A	P31874A	P58721A	P58821A
Bright Blue Metallic	220-227	P31831A	P31832A	P31876A	P31877A	P58722A	P58822A
Silver Blue Metallic	220-237	P31834A	P31835A	P31879A	P31880A	P58723A	P58823A
Charcoal Metallic	220-211	P31801A	P31802A	P31846A	P31847A	P58724A	P58824A
Slate Metallic	220-201	P31837A	P31838A	P31882A	P31883A	P58725A	P58825A
Burgundy Metallic	220-208	P31819A	P31820A	P31864A	P31865A	P58726A	P58826A
Light Rose Metallic	220-218	P31816A	P31817A	P31861A	P31862A	P58727A	P58827A
Dark Brown Metallic	220-209	P31804A	P31805A	P31849A	P31850A	P58728A	P58828A
Copper Metallic	220-229	P31810A	P31811A	P31855A	P31856A	P58729A	P58829A
Light Gold Metallic	220-231	P31813A	P31814A	P31858A	P31859A	P58730A	P58830A

Gerber **225** High Performance Film

High performance 2 mil cast vinyl film on a transparent synthetic liner. Transparent, synthetic liner is moisture-resistant and offers superior registration for multicolor plotter applications and on Gerber imaging device printed graphics. Clear pressure-sensitive adhesive allows for production of attractive two-way markings. Excellent durability with five- to eight-year exterior life; revised Product Bulletin available at www.gspinc.com.

Black & White	Color Code	15" Punched EDGE READY™		30" Punched	
		10 yards	50 yards	10 yards	50 yards
Black	225-12	P63845A	P63947A	P64253A	P64355A
Matte Black	225-22	P63844A	P63946A	P64252A	P64354A
Matte White	225-20	P63833A	P63935A	P64241A	P64343A
White	225-10	P63834A	P63936A	P64242A	P64344A

Color		15" Punched EDGE READY™		30" Punched	
		10 yards	50 yards	10 yards	50 yards
Medium Grey	225-31	P63840A	P63942A	P64248A	P64350A
Deep Mahogany Brown	225-19	P63847A	P63949A	P64255A	P64357A
Beige	225-49	P63852A	P63954A	P64260A	P64362A
Bright Yellow	225-15	P63855A	P63957A	P64263A	P64365A
Sunflower	225-25	P63856A	P63958A	P64264A	P64366A
Tomato Red	225-13	P63874A	P63976A	P64282A	P64384A
Geranium	225-63	P63875A	P63977A	P64283A	P64385A
Cardinal Red	225-53	P63876A	P63978A	P64284A	P64386A
Burgundy	225-79	P63878A	P63980A	P64286A	P64388A
Royal Purple	225-38	P63885A	P63987A	P64293A	P64395A
Light Navy	225-197	P63889A	P63991A	P64297A	P64399A
Sapphire Blue	225-37	P63893A	P63995A	P64301A	P64403A
Vivid Blue	225-17	P63894A	P63996A	P64302A	P64404A
Intense Blue	225-47	P63896A	P63998A	P64304A	P64406A
Olympic Blue	225-57	P63898A	P64000A	P64306A	P64408A
Bright Green	225-186	P63912A	P64014A	P64320A	P64422A
Dark Green	225-56	P63914A	P64016A	P64322A	P64424A
Forest Green	225-66	P63916A	P64018A	P64324A	P64426A
Clear Enamel Receptive	225-114	P63918A	P64020A	P64326A	P64428A

Gerber **225 Metallic** High Performance Film

High performance 2 mil cast vinyl film, with the visual addition of a metallic sparkle, on a transparent synthetic liner. Transparent, synthetic liner is moisture-resistant and offers superior registration for multicolor plotter applications. Perfect for use on cars, trucks, boats, RVs, and signs or markings. Excellent durability with five-year exterior life; revised Product Bulletin available at www.gspinc.com.

Color	Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Gold Metallic	220-131	P63933A	P64035A	P64341A	P64443A
Silver Metallic	220-120	P63934A	P64036A	P64342A	P64444A

Gerber 280 and 280i Reflective

Color	Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Gold	280-64	P21020C	P21021C	P21962C	P21008C
Black	280-85	P20899C	P20900C	P21933C	P20977C
Ruby Red	280-82	P37319A	P37320A	P37321A	P37322A
Red	280-72	P28494A	P28495A	P28498A	P28499A
Orange	280-14	P20895C	P20896C	P21936C	P20980C
Lemon Yellow	280-81	P20893C	P20894C	P21934C	P20978C
Yellow	280-71	P28496A	P28497A	P28500A	P28501A
Green	280-77	P20891C	P20892C	P21937C	P20981C
Light Blue	280-76	P39822A	P39823A	P39820A	P39821A
Blue	280-75	P20889C	P20890C	P21932C	P20976C
White Not recom- mended for Gerber EDGE® printing	280-10	P20887C	P20888C	P21931C	P20975C

Series 280 7.5 mil reflective sheeting is designed for markings requiring high visibility, both day and night. The material has good flexibility and provides excellent conformance to flat or moderately curved substrates. Seven-year exterior life on all colors; five-year exterior life on black.

Series 280i 7.5 mil white reflective sheeting is designed to provide optimal print results on Gerber imaging devices. Seven-year unprinted exterior life.

White 280i Recommended for Gerber EDGE® printing	280-10	P60923A	P60924A
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Gerber 230 Translucent High Performance Film - continued

Color	Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Intense Blue	230-127	P37709A	P37695A	P37681A	P37667A
Process Blue	230-337	P49908A	P49909A	P49910A	P49911A
Deep Sky Blue	230-147	P51453A	P51467A	P51481A	P51495A
Olympic Blue	230-57	P30812A	P30813A	P30824A	P30825A
Plum Purple	230-128	P51450A	P51464A	P51478A	P51492A

Gerber 210 Fluorescent Film

Color	Color Code	15" Punched EDGE READY™
		10- yard roll
Yellow-Orange	210-404	P48303A
Lemon-Yellow	210-405	P48304A
Lime Green	210-406	P48305A
Pink	210-413	P48307A
Red-Orange	210-414	P48534A

Vibrant, attention-getting 5 mil films provide excellent visibility under normal or low light conditions. Perfect for point of purchase, window graphics, and displays. One-year exterior life.

Gerber 180 Controltac Plus

Color	Color Code	15" Punched EDGE READY™	
		10- yard roll	50-yard roll
White	180-10	P34703A	P34704A

High performance, 2 mil, gloss vinyl which features pressure-activated adhesive to simplify application of graphics on flat, corrugated and riveted surfaces. Pigmented adhesive provides maximum color opacity. Six- to seven-year exterior life.

Gerber Quantum 2000 – Intermediate Film

Intermediate polymeric film perfect for interior and exterior graphics requiring up to 5-year durability. Semi-gloss and matte colors available. Solvent-based, acrylic adhesive.

Color	15" Punched EDGE READY™		30" Punched		24" Unpunched		45" Unpunched	
		50 yards		50 yards		50 yards		50 yards
White		P69016A		P69142A		P69079A		P69205A
Matte White		P69021A		P69147A		P69084A		P69210A
Black		P69017A		P69143A		P69080A		P69206A
Matte Black		P69023A		P69149A		P69086A		P69212A
Brown		P69035A		P69161A		P69098A		P69224A
Beige		P69032A		P69158A		P69095A		P69221A
Yellow		P69020A		P69146A		P69083A		P69209A
Red		P69018A		P69144A		P69081A		P69207A
Tomato Red		P69024A		P69150A		P69087A		P69213A
Orange		P69030A		P69156A		P69093A		P69219A
Purple		P69028A		P69154A		P69091A		P69217A
Burgundy		P69026A		P69152A		P69089A		P69215A
Olympic Blue		n/a		P69159A		P69096A		P69222A
Teal		P69029A		P69155A		P69092A		P69218A
Sapphire Blue		P69019A		P69145A		P69082A		P69208A
Blue		P69022A		P69148A		P69085A		P69211A
Navy		P69034A		P69160A		P69097A		P69223A
Green		P69508A		P69511A		P69514A		P69517A
Dark Green		P69025A		P69151A		P69088A		P69214A
Gold		P69027A		P69153A		P69090A		P69216A
Silver		P69031A		P69157A		n/a		P69220A

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