

TITLE: Configuring the ARCStation FAX-13 Board to Work With your Router

Gerber FastFact #: 5028

Supplied by: Gerber Service

Last Modified: October 2, 2002

Summary: This document outlines a step-by-step method for configuring the ARCStation FAX-13 Board to work with your Router.

-
1. With power off, simultaneously press and hold the RESET and UP Arrow keys.
 2. With these keys pressed, power up the ARCStation.
 3. Release the keys when you hear the first self-diagnostic beep. The ARCStation will complete its power-up diagnostics and the word SYSTEM will appear on the display.
 4. Press the SELECT key. After this key is pressed, the ARCStation will display one of the following: D200, AR600, AR400, or AR48x27.
 5. Toggle the LEFT or RIGHT Arrow keys until your router model appears on the display.
 6. Press the SELECT key. This locks in the parameters for table size and the axes drives of your router model into the ARCStation.
 7. The display now reads LIMIT SWITCHES followed by ON or OFF. To keep current setting, press SELECT. To change current setting, press the LEFT Arrow key to display desired setting, then press SELECT.
 8. If LIMIT SWITCHES is set to ON, the display will now read SLEW TO POINT OF ORIENTATION. If LIMIT SWITCHES is set to OFF, the display will read STOP READY.
 9. You are now ready to resume operation.